

PII: S0017-9310(96)00005-1

# Numerical prediction of laminar flow and forced convective heat transfer in a helical square duct with a finite pitch

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(Received 21 November 1994 and in final form 19 December 1995)

**Abstract**—Fully developed laminar forced convective heat transfer in helical square ducts is studied numerically using a finite-volume method. The  $H1$  thermal boundary condition is applied. Dean numbers up to 510 and Prandtl numbers between 0.005 and 500 are considered. Correlations for the mean Nusselt number are proposed. For a toroidally curved duct, two solution branches with a two-vortex secondary flow and one branch with a four-vortex flow are detected. The four-vortex solutions give, for high  $Pr$ , mean Nusselt numbers up to twice those of the two-vortex solutions. For ducts of small pitch or torsion, the flow and heat transfer characteristics are similar to those of a toroidally curved duct with the same dimensionless curvature  $\varepsilon$ . Copyright © 1996 Elsevier Science Ltd.

## INTRODUCTION

A characteristic feature of flow in curved ducts is the so-called secondary flow, which is set up due to the centrifugal force. The secondary flow is the projection of the fluid velocity onto the cross-plane of the duct. For a toroidally curved duct, for example, the secondary flow often consists of two symmetric counter-rotating cells. The secondary flow increases the mean heat and mass transfer rates, a phenomenon utilized in industrial applications, as for example in heat transfer equipment, chemical processes and medical equipment. The increased transfer rates of curved ducts, compared to those of straight ducts, are most prominent for laminar flow. For turbulent flow, according to Shah and Joshi [1], curved ducts offer no other significant advantage than space saving.

Previous works on fluid flow and convective heat transfer in curved ducts are reviewed in refs. [1–3]. Mostly toroidally curved ducts of circular cross-section have been considered in the past. Ducts of rectangular cross-section have not been greatly investigated, especially with respect to convective heat transfer. Also helically coiled ducts with a finite pitch have been studied quite sparsely. The latter circumstance may be due to the increased mathematical complexity associated with the finite pitch. Often the helical geometry is modelled by providing the centre-line of the duct with a finite torsion, apart from the finite curvature characteristic of any curved duct. The torsion gives rise to the pitch, and it also makes the associated coordinate system nonorthogonal. For a nonorthogonal coordinate system, the choice of vel-

ocity components is not obvious. The components obtained from an expansion of the velocity vector in the so-called natural basis are called contravariant. The base vectors of the natural basis are tangents to the coordinate curves. Thus, for nonorthogonal coordinate system, the natural basis is nonorthogonal, and it is inconvenient to use. It is preferable to use a physical, i.e. an orthonormal, basis for the velocity, since then the (physical) velocity components are obtained as the projections of the velocity vector on the respective physical base vectors. The recommended choice of physical basis is the tangent  $\mathbf{t}$ , normal  $\mathbf{n}$  and binormal  $\mathbf{b}$  of the centre-line of the duct. Among the previous authors on helical duct flows, both physical and contravariant components have been employed, and different conclusions about the effect of torsion on the flow have been put forward, see Bolinder [4, 5] for a review. The convenience of using physical components is also demonstrated in the experimental investigation by Bolinder and Sundén [6].

Laminar forced convection in toroidally curved ducts of rectangular cross-section has been studied for example by Cheng and Akiyama [7] and by Mori *et al.* [8]. They considered fully developed conditions and applied the  $H1$  thermal boundary condition, i.e. constant wall heat flux in the axial direction and uniform wall temperature peripherally. Mori *et al.* also carried out experiments. Cheng *et al.* [9] studied thermally developing flow with the  $T$  and  $H2$  boundary conditions, i.e. uniform wall temperature and uniform wall heat flux, respectively. The asymptotic Nusselt number was found to be similar for the two boundary conditions, and a single correlation was given, presumed to be valid for both conditions. Komiyama *et al.* [10] investigated ducts with varying aspect ratio,

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duct always is lower than that for a straight untwisted duct. For a rectangular twisted duct with an aspect ratio differing from one, a slight enhancement of the Nusselt number was obtained for certain flow conditions.

In this investigation, fully developed laminar forced convective heat transfer in helical square ducts is analysed numerically using the finite-volume method. The *H1* thermal boundary condition is applied, which may be realized experimentally for example in electrically heated ducts with highly conductive walls. The study is based on the flow field analysis presented in Bolinder [4, 5], and it thus features the pure effect of torsion on the heat transfer characteristics keeping the curvature fixed. In addition to the mean Nusselt number, the local peripheral variation of the Nusselt number is provided for a few cases. Prandtl numbers between 0.005 and 500 are considered.

**GOVERNING EQUATIONS**

The position vector of the centre-line of a helical duct may be written

$$\mathbf{r}_{c(s)} = R\mathbf{e}_r(s) + K\vartheta(s)\mathbf{e}_z, \quad \text{where } \vartheta(s) = s/\sqrt{R^2 + K^2}. \tag{1}$$

The parameter *s*, which is the arc length of the centre-line, is used as a coordinate along the duct.  $\vartheta$  is a polar angle, *R* is the radius of the cylinder to which the centre-line is coiled, and  $2\pi K$  is the so-called pitch, see Fig. 1.  $\mathbf{e}_r$ ,  $\mathbf{e}_\theta$  and  $\mathbf{e}_z$  are unit base vectors of the cylindrical coordinate system indicated in Fig. 1. The tangent **t**, normal **n** and binormal **b** of  $\mathbf{r}_c$  are defined by

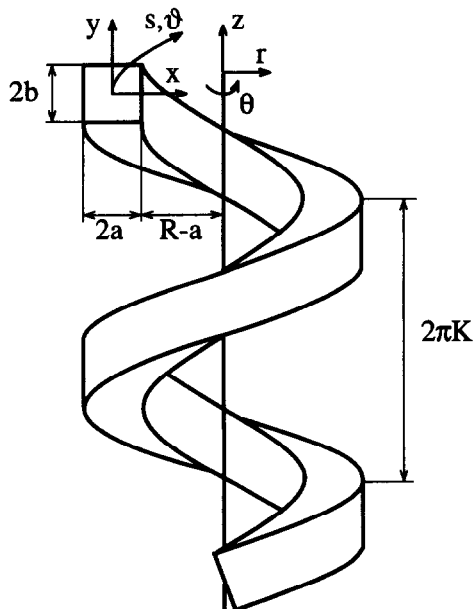


Fig. 1. Helical square duct.

$$\mathbf{t} = \mathbf{r}'_c, \quad \mathbf{n} = \frac{1}{\kappa}\mathbf{r}''_c, \quad \mathbf{b} = \mathbf{t} \times \mathbf{n}, \tag{2}$$

where ' denotes a derivative with respect to *s*. Note that **t**, **n** and **b** are orthonormal. For the helical centre-line described by equation (1), one obtains

$$\left. \begin{aligned} \mathbf{t}(s) &= \cos \alpha \mathbf{e}_\theta(s) + \sin \alpha \mathbf{e}_z, \\ \mathbf{n}(s) &= -\mathbf{e}_r(s), \\ \mathbf{b}(s) &= -\sin \alpha \mathbf{e}_\theta(s) + \cos \alpha \mathbf{e}_z. \end{aligned} \right\} \tag{3}$$

$\alpha$  is the slope of the centre-line relative to the plane *z* = constant. One finds that

$$\cos \alpha = \frac{R}{\sqrt{R^2 + K^2}}, \quad \sin \alpha = \frac{K}{\sqrt{R^2 + K^2}}. \tag{4}$$

The curvature  $\kappa$  and the torsion  $\tau$  of  $\mathbf{r}_c$  are defined by

$$\kappa = |\mathbf{r}''_c|, \quad \tau = \mathbf{n}' \cdot \mathbf{b}. \tag{5}$$

Equation (1) gives

$$\kappa = \frac{R}{R^2 + K^2}, \quad \tau = \frac{K}{R^2 + K^2}. \tag{6}$$

It is illustrative to evaluate equations (3), (4) and (6) for the special cases of a toroidal duct ( $K = \tau = 0$ ) and a straight twisted duct ( $R = \kappa = 0$ ). Let *x* be a coordinate along the normal **n** and *y* a coordinate along the binormal **b**, according to Fig. 1. Then the position vector of any point in the duct may be written

$$\mathbf{r}(s, x, y) = \mathbf{r}_c(s) + x\mathbf{n}(s) + y\mathbf{b}(s). \tag{7}$$

The so-called natural base vectors of the coordinate system (*s*, *x*, *y*) are obtained as the partial derivatives of **r** with respect to the coordinates, they are thus tangents to the coordinate curves. One finds that the natural base vectors are nonorthogonal for points off the centre-line, except for a toroidal duct (with  $\tau = 0$ ). By expanding the velocity vector in the natural basis, the so-called contravariant velocity components are obtained. However, as discussed in the introduction, if the natural basis is nonorthogonal it is more appropriate to expand the velocity in the physical basis (**t**, **n**, **b**). Accordingly one has

$$\mathbf{v} = w\mathbf{t} + u\mathbf{n} + v\mathbf{b}, \tag{8}$$

where *w* is the axial flow, and *u* and *v* constitute the secondary flow.

The continuity equation and the Navier–Stokes equations, expressed in terms of the coordinates *s*, *x* and *y* and the physical velocity components *w*, *u* and *v*, and assuming an incompressible and fully developed flow, are given by

$$\frac{\partial}{\partial x}(Mu + \tau yw) + \frac{\partial}{\partial y}(Mv - \tau xw) = 0, \tag{9}$$

$$\begin{aligned} \frac{\partial w}{\partial t} + \left(u + \frac{\tau y}{M} w\right) \frac{\partial w}{\partial x} + \left(v - \frac{\tau x}{M} w\right) \frac{\partial w}{\partial y} - \frac{\kappa}{M} w u \\ + \frac{\partial}{\partial y} \left( -\frac{\tau x}{M} \frac{\partial T}{\partial s} - \frac{\tau^2 xy}{M} \frac{\partial T}{\partial x} + \left(M + \frac{\tau^2 x^2}{M}\right) \frac{\partial T}{\partial y} \right) \Big\} \quad (11) \\ = -\frac{1}{\rho M} \left( \frac{\partial p}{\partial s} + \tau y \frac{\partial p}{\partial x} - \tau x \frac{\partial p}{\partial y} \right) \\ - v \left\{ \frac{\partial}{\partial x} \frac{1}{M} \left( -M \frac{\partial w}{\partial x} + \tau y \frac{\partial u}{\partial x} - \tau x \frac{\partial u}{\partial y} + \kappa w - \tau v \right) \right. \\ \left. - \frac{\partial}{\partial y} \frac{1}{M} \left( M \frac{\partial w}{\partial y} - \tau y \frac{\partial v}{\partial x} + \tau x \frac{\partial v}{\partial y} - \tau u \right) \right\} \quad (10a) \end{aligned}$$

$$\begin{aligned} \frac{\partial u}{\partial t} + \left(u + \frac{\tau y}{M} w\right) \frac{\partial u}{\partial x} + \left(v - \frac{\tau x}{M} w\right) \frac{\partial u}{\partial y} + \frac{1}{M} w(\kappa w - \tau v) \\ = -\frac{1}{\rho} \frac{\partial p}{\partial x} - \frac{v}{M} \left\{ M \frac{\partial}{\partial y} \left( \frac{\partial v}{\partial x} - \frac{\partial u}{\partial y} \right) \right. \\ + \left( -\tau y \frac{\partial}{\partial x} + \tau x \frac{\partial}{\partial y} \right) \frac{1}{M} \left( -M \frac{\partial w}{\partial x} + \tau y \frac{\partial u}{\partial x} \right. \\ \left. - \tau x \frac{\partial u}{\partial y} + \kappa w - \tau v \right) - \frac{\tau}{M} \left( M \frac{\partial w}{\partial y} - \tau y \frac{\partial v}{\partial x} \right. \\ \left. + \tau x \frac{\partial v}{\partial y} - \tau u \right) \Big\} \quad (10b) \end{aligned}$$

$$\begin{aligned} \frac{\partial v}{\partial t} + \left(u + \frac{\tau y}{M} w\right) \frac{\partial v}{\partial x} + \left(v - \frac{\tau x}{M} w\right) \frac{\partial v}{\partial y} + \frac{\tau}{M} w u \\ = -\frac{1}{\rho} \frac{\partial p}{\partial y} - \frac{v}{M} \left\{ -M \frac{\partial}{\partial x} \left( \frac{\partial v}{\partial x} - \frac{\partial u}{\partial y} \right) \right. \\ + \left( \tau y \frac{\partial}{\partial x} - \tau x \frac{\partial}{\partial y} \right) \frac{1}{M} \left( M \frac{\partial w}{\partial y} - \tau y \frac{\partial v}{\partial x} + \tau x \frac{\partial v}{\partial y} - \tau u \right) \\ + \kappa \left( \frac{\partial v}{\partial x} - \frac{\partial u}{\partial y} \right) - \frac{\tau}{M} \left( -M \frac{\partial w}{\partial x} + \tau y \frac{\partial u}{\partial x} \right. \\ \left. - \tau x \frac{\partial u}{\partial y} + \kappa w - \tau v \right) \Big\} \quad (10c) \end{aligned}$$

where

$$M = 1 - \kappa x.$$

The assumption of a fully developed flow means that all  $s$ -derivatives are set to zero, except for the pressure derivative  $\partial p/\partial s$ , which is assumed to be constant.

The energy equation, assuming constant fluid properties and neglecting viscous dissipation, reads

$$\begin{aligned} \frac{\partial T}{\partial t} + \frac{w}{M} \frac{\partial T}{\partial s} + \left(u + \frac{\tau y}{M} w\right) \frac{\partial T}{\partial x} + \left(v - \frac{\tau x}{M} w\right) \frac{\partial T}{\partial y} \\ = \frac{v}{Pr} \frac{1}{M} \left\{ \frac{\partial}{\partial s} \left( \frac{1}{M} \frac{\partial T}{\partial s} + \frac{\tau y}{M} \frac{\partial T}{\partial x} - \frac{\tau x}{M} \frac{\partial T}{\partial y} \right) \right. \\ \left. + \frac{\partial}{\partial x} \left( \frac{\tau y}{M} \frac{\partial T}{\partial s} + \left(M + \frac{\tau^2 y^2}{M}\right) \frac{\partial T}{\partial x} - \frac{\tau^2 xy}{M} \frac{\partial T}{\partial y} \right) \right\} \quad (12) \end{aligned}$$

The present thermal boundary condition of constant axial wall heat flux, with uniform peripheral wall temperature, may be realized by assuming a temperature field of the form

$$T(s, x, y) = \gamma s + T_0(x, y), \quad (12)$$

with

$$T_0(x, y) = T_w = \text{constant at the wall.}$$

$\gamma$  is then the constant axial temperature gradient. A dimensionless temperature may be defined by

$$\theta(x, y) = \frac{T_w - T_0(x, y)}{\gamma d_h}. \quad (13)$$

The local heat flux (directed inwards) normal to the duct wall is defined by

$$q_N = -k \frac{A_w}{A_{ws}} \nabla T \cdot \mathbf{N}, \quad (14)$$

where the temperature gradient is given by

$$\nabla T = \left( \frac{1}{M} \frac{\partial T}{\partial s} + \frac{\tau y}{M} \frac{\partial T}{\partial x} - \frac{\tau x}{M} \frac{\partial T}{\partial y} \right) \mathbf{t} + \frac{\partial T}{\partial x} \mathbf{n} + \frac{\partial T}{\partial y} \mathbf{b}, \quad (15)$$

and the inward-pointing unit normal

$$\begin{aligned} \mathbf{N} = (\tau y \mathbf{t} + M \mathbf{n}) / \sqrt{\tau^2 y^2 + M^2}, \quad \text{at } x = -a, \\ \mathbf{N} = (-\tau x \mathbf{t} + M \mathbf{b}) / \sqrt{\tau^2 x^2 + M^2}, \quad \text{at } y = -b. \end{aligned} \quad (16)$$

and similarly with reversed sign at the walls  $x = a$  and  $y = b$ , respectively. Note that for  $\tau \neq 0$  the normal  $\mathbf{N}$  will have a component in the direction of the tangent  $\mathbf{t}$ . In equation (14),  $A_w$  is the real (wetted) wall area of the duct, and  $A_{ws}$  the wall area for a straight duct with the same cross-section and length.  $A_w$  is obtained from

$$A_w = \iint_{x=\pm a} dA_x + \iint_{y=\pm b} dA_y, \quad (17)$$

where the area elements (and for completeness also the volume element) are given by

$$\begin{aligned} dA_x = \sqrt{\tau^2 y^2 + M^2} ds dy, \quad \text{for } x = \text{const.} \\ dA_y = \sqrt{\tau^2 x^2 + M^2} ds dx, \quad \text{for } y = \text{const.} \\ dA_s = dx dy, \quad \text{for } s = \text{const.} \\ dV = M ds dx dy \end{aligned} \quad (18)$$

By evaluating equation (17), one may conclude that for a duct with  $\tau \neq 0$  the wall area will be greater than that of a straight (or toroidal) duct with the same

cross-section and length. This circumstance can cause difficulties in the actual manufacturing of helical rectangular ducts, since the material has to be stretched nonuniformly to obtain a correct cross-section. For a dimensionless torsion  $\eta = \tau d_h = 1$  (the highest considered in this investigation), the wall area is about 4% larger than for a similar straight duct. An increased surface area will give an increased heat transport. Therefore, to allow a direct comparison with a straight duct, and also to avoid the evaluation of equation (17), the heat flux is defined according to equation (14). This means that, to obtain the heat transfer rate (in watts) for any duct, the heat flux  $q_N$  is to be multiplied by  $A_{ws}$ . The local heat transfer coefficient is defined by

$$h = \frac{q_N}{(T_w - T_b)}, \quad (19)$$

where  $T_b$  is the bulk mean temperature, which is given by

$$T_b = \frac{1}{\bar{w}4ab} \iint_{\text{cross section}} T_w dA. \quad (20)$$

The local Nusselt number is defined by

$$Nu = \frac{h d_h}{k}. \quad (21)$$

The peripheral mean heat transfer coefficient  $h_m$  is defined by

$$h_m = \frac{q_{Nm}}{(T_w - T_b)}, \quad (22)$$

where  $q_{Nm}$  is the peripheral mean heat flux, which is obtained from

$$q_{Nm} = \frac{1}{4(a+b)} \int_{\text{periphery}} q_N dl. \quad (23)$$

By integrating the energy equation over a finite duct length, one may deduce the following alternative expression for the mean heat flux:

$$q_{Nm} = k\gamma Pr Re/4. \quad (24)$$

For the mean Nusselt number one then obtains

$$Nu_m = \frac{h_m d_h}{k} = \frac{q_{Nm} d_h}{k(T_w - T_b)} = \frac{\gamma Pr Red_h}{4(T_w - T_b)}. \quad (25)$$

#### NUMERICAL PROCEDURE AND ESTIMATED ACCURACY

For constant fluid properties, the continuity and the Navier–Stokes equations may first be solved to obtain the velocity field. The energy equation is then solved for the temperature field. The procedure for obtaining the velocity field is described in more detail in refs. [4, 5]. In summary, the well-known finite volume method with a staggered grid is employed, see Patankar [17]. The hybrid difference scheme is

employed, which formally is only first-order accurate. However, by using a sufficiently fine grid, in this case a uniform  $41 \times 41$  grid, mostly central differences appear from the hybrid scheme, so that second-order accuracy is practically achieved. The velocity-pressure coupling is handled by using the SIMPLEC algorithm of Van Doormaal and Raithby [18]. Their recommended accelerated TDMA-solver was also found effective. The streamwise component of the pressure gradient is used as input to the computations, and the Reynolds number is then calculated from the converged solution.

The energy equation is solved according to a similar procedure. However, for Prandtl numbers greater than one, it was necessary to apply a higher order scheme for the convection terms to obtain an acceptable accuracy. This is so, since for high Prandtl numbers, the magnitude of the convection terms are enlarged compared to the diffusion terms. This means that an increased amount of upwind differencing will appear from the hybrid scheme, and accuracy is lost. The QUICK scheme by Leonard [19] was chosen, which in two dimensions should be second-order accurate. For Prandtl numbers less than one, the hybrid and the QUICK scheme gave identical results. Central differences were used for the diffusion terms and the source terms. The TDMA-solver [18], with a  $\theta$ -value of 1.9, was used together with an ADI-technique, i.e. alternating sweeps in the  $x$ - and  $y$ -directions. An under-relaxation factor of 0.9 worked well for the lower Prandtl numbers. However, for highest Prandtl numbers, a factor as low as 0.35 proved necessary. No convergence problems were encountered, although many iterations (up to 100 000) were required for simultaneously high Dean ( $De = Re\sqrt{\kappa d_h}$ ) and Prandtl numbers. The computations were carried out on a DEC 3000/400 AXP workstation.

Concerning the accuracy, we may at first conclude that the major part of the error is due to the discretization. The error due to an insufficient degree of convergence on a specific grid is negligible, since the convergence was in each case forced to the maximum capacity of the computer, using single precision arithmetics. This applies for both the velocity and the temperature fields. The convergence of the temperature field was also checked by comparing the mean heat fluxes obtained from the alternative equations (23) and (24). The difference was generally less than 0.01%, and at most 0.1% for the most severe cases. The discretization error was estimated by comparing the solutions obtained on three different uniform grids,  $41 \times 41$ ,  $61 \times 61$  and  $81 \times 81$ , respectively. Assuming second-order accuracy,  $h^2$ - or Richardson extrapolation (see ref. [5]) was also performed in a few cases to obtain fourth-order accuracy. For example, for  $Pr = 10$  and  $De = 510$  (the highest Dean number considered; at the four-vortex branch of the toroidal duct), the extrapolated mean Nusselt number, using the QUICK scheme and 61- and 81-grids, was determined to 20.5. A 6% higher value was obtained

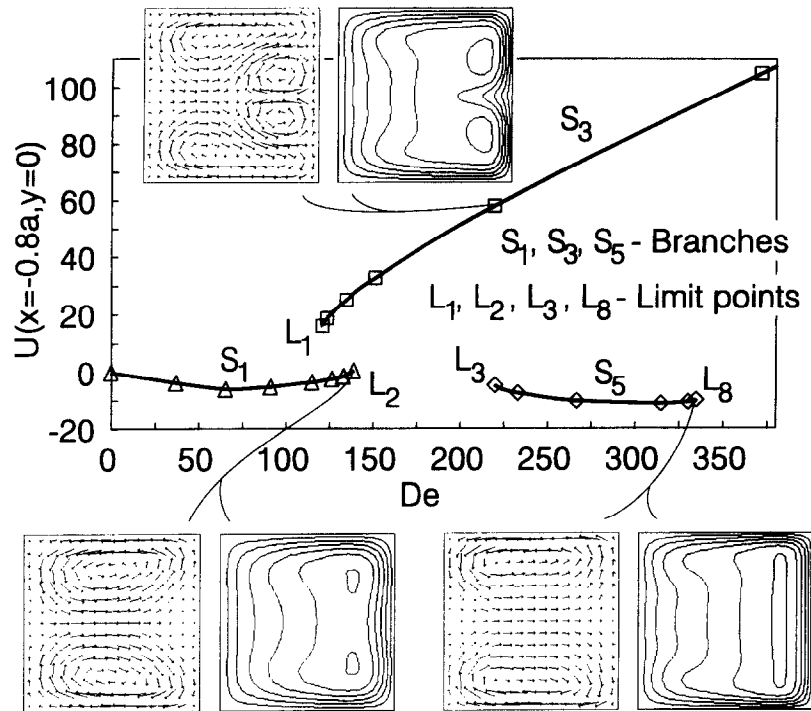


Fig. 2. State diagram for toroidal square duct with  $\varepsilon = 0.2$ . Secondary and axial flow at three states. Outer wall is to the right.

on a 41-grid, and a 2.6% higher on a 61-grid. Parenthetically, we note that the hybrid scheme produced a 40% too high value on a 41-grid for the same case. The above example is among the most severe ones considered, and for smaller Dean and Prandtl numbers the error is also smaller. For the highest Prandtl numbers of 100 and 500, the extrapolated values using 41- and 61-grids and 61- and 81-grids, respectively, did not always coincide. For example, at  $De = 510$ , the difference was 16% for  $Pr = 500$  and 11% for  $Pr = 100$ . This is to be compared to a difference of 2.4% for  $Pr = 30$  and only 0.2% for  $Pr = 10$ . For lower Dean numbers, the deviations are smaller. For example at  $L_8$  ( $De = 337$ ): 2.5% for  $Pr = 500$  and 1.0% for  $Pr = 100$ . These results indicate that a 41-grid for high Prandtl and Dean numbers is insufficient to obtain second-order accuracy. In conclusion, a 41-grid is in most cases reasonable accurate, and this grid was mostly employed. For the severe cases, a 61-grid was adopted, but a few times also an 81-grid. The errors in the presented mean Nusselt numbers should at most be 3%, but are often less than 1.5%.

## RESULTS AND DISCUSSION

### Flow field

Figure 2 is a state diagram for a toroidal square duct with dimensionless curvature  $\varepsilon = \kappa d_h = 0.2$ . On the vertical axis is the dimensionless  $u$ -component of the secondary flow at a point close to the outer wall. Three solution branches were detected, denoted by  $S_1$ ,  $S_3$  and  $S_5$ . The end points of the branches are called

limit points, and they are denoted by  $L_1$ ,  $L_2$ ,  $L_3$  and  $L_8$ , respectively, following the notations employed by Winters [10]. The precise locations of the limit points have been determined in ref. [5], using  $h^2$ -extrapolation. The present solution method is transient, as opposed to direct, which means that only stable solution branches can be detected.  $S_1$  and  $S_5$  are unconditionally stable branches characterized by the secondary flow having two symmetric counter-rotating vortices. This is seen in the vector plots in Fig. 2, where contours of the axial flow are also given, and we note that the maximum of the axial flow is shifted towards the outer wall. The  $S_3$  branch is unstable for asymmetric perturbations, and could only be detected by imposing symmetry about the  $x$ -axis. Solutions of the  $S_3$  branch have a pair of extra counter-rotating vortices at the outer wall, and where these occur the axial flow has a depression. Converged solutions of the  $S_3$  branch were obtained up to a Dean number of about 550, no precise upper limit was determined.

Figure 3 shows the extent of the  $S_1$  and  $S_5$  branches for helical square ducts with  $\varepsilon = 0.2$  and increasing torsion  $\eta$ .  $S_3$  could not be detected for a finite torsion. For ducts with small torsion, both the flow field and the extent of the detected branches are similar to the conditions for a toroidal duct with the same dimensionless curvature  $\varepsilon$ . The lower vortex of the secondary flow is enlarged at the expense of the upper vortex, and the axial flow only shows a very slight asymmetry. For higher torsion, the  $S_5$  branch could not be detected, and the extent of the  $S_1$  branch at first decreases, and for even higher torsion it then increases

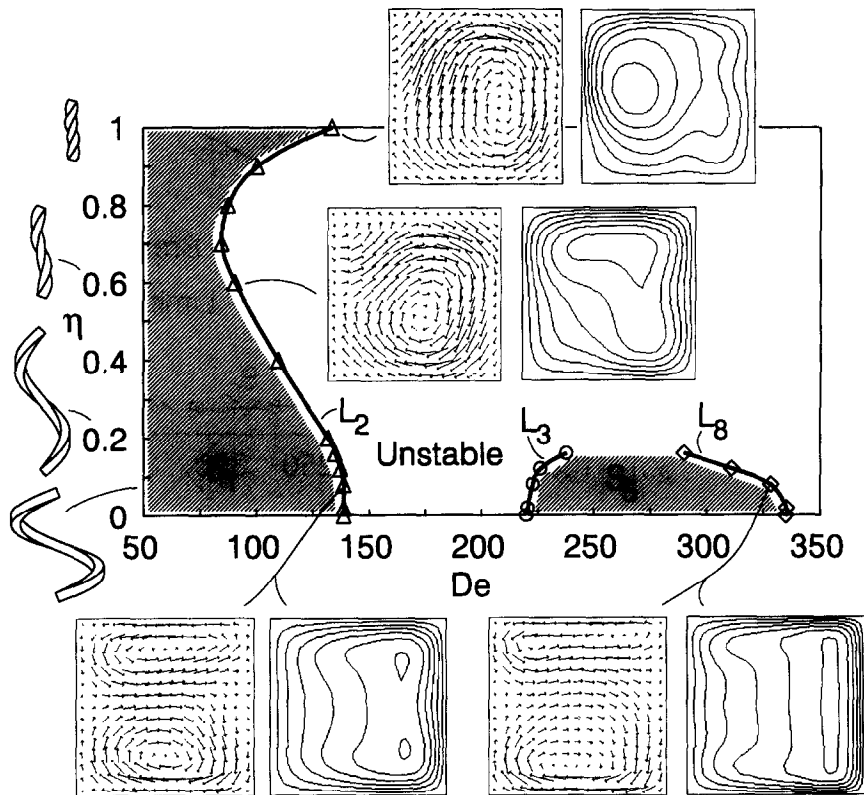


Fig. 3. Extent of  $S_1$  and  $S_5$  branches for helical square ducts with  $\varepsilon = 0.2$ . Secondary and axial flow at four states. Outer wall is to the right.

to higher Dean numbers again. For high enough torsion, the secondary flow approaches a one-vortex structure, and the maximum of the axial flow is shifted towards the inner wall.

For certain Dean numbers, no unconditionally stable, fully developed flow solutions are obtained, as for example between the  $S_1$  and  $S_5$  branches, and above  $S_5$ . If one performs unsteady, fully developed computations without assuming symmetry for Dean numbers between  $L_2$  and  $L_3$ , the flow is found to oscillate regularly between a two-vortex and a four-vortex structure. For a helical square duct, this is shown in Bolinder and Sundén [6]. An analogous behaviour is reported by Sankar *et al.* [21] and Bara *et al.* [22], in their steady and parabolic computations of developing flow in a toroidal square duct; for Dean numbers between  $L_2$  and  $L_3$ , spatial oscillations develop, alternating between a two-vortex and a four-vortex structure. To reveal a more exact nature of the oscillations, it might be necessary to perform unsteady and fully elliptic computations of developing flow. In the experiments in ref. [6], a steady two-vortex flow was normally obtained for Dean numbers between  $L_2$  and  $L_3$ , where the fully developed numerical computations predicted an oscillating flow. Only by disturbing the flow at the inlet of the duct, a four-vortex flow could occasionally be realized. For Dean numbers above  $L_8$ , transition phenomena eventually appear. According to the unsteady computations and

the experiments in ref. [6], extra vortices emerge spontaneously and irregularly from the outer wall, with an increasing frequency for increasing Dean numbers above  $L_8$ . Mori *et al.* [8] detected transition at  $De = 850$  in their experiments, and for  $De > 2500$  the flow was fully turbulent. Some of the axial flow profiles in the paper by Eason *et al.* [14] show a depression at the outer wall, which indicates occurrences of extra vortices.

#### Temperature field

Figures 4 and 5 show contours of the dimensionless temperature  $\theta$  at the same states as in Figs. 2 and 3. For ducts of small and moderate pitch, the appearance of the temperature field depends highly on the Prandtl number. For  $Pr = 0.01$ , characteristic of liquid metals, the diffusion terms dominate in the energy equation, and the secondary flow influences the temperature field only to a very slight extent. According to Fig. 5(a), for ducts of small torsion, the position of maximum temperature (or minimum, if the fluid is heated) is moved somewhat towards the outer wall, while for a high torsion the maximum is moved instead towards the inner wall, but the overall distortion of the temperature field is small.

For a Prandtl number of 0.71, characteristic of gases, the temperature profiles are similar to the axial flow profiles, see Figs. 4 and 5(a). Thus, for a small torsion, the position of maximum temperature is

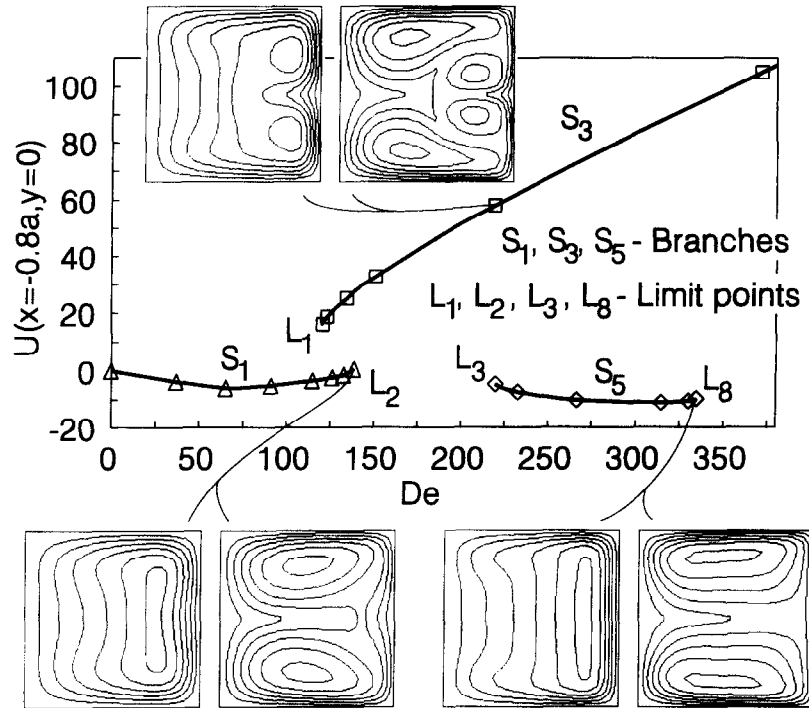


Fig. 4. Diagram as in Fig. 2.  $\theta$ -contours for  $Pr = 0.71$  (left) and  $Pr = 10$  (right).

shifted towards the outer wall, and the torsion only causes a slight asymmetry. For Prandtl numbers greater than one, characteristic of various liquids, the convection terms in the energy equation become more important, and the  $\theta$ -contours resemble streamlines of the secondary flow, see Figs. 4 and 5(b).

While the Prandtl number greatly affects the shape of the temperature field for ducts of small torsion, the effect diminishes for increasing torsion. For example, for  $\eta = 1$  in Fig. 5(a, b), the  $\theta$ -plots are all quite similar, even though the Prandtl number varies between 0.01 and 100. The effect of torsion on the temperature field seems to increase slightly for increasing Prandtl numbers: the  $\theta$ -plots in Fig. 5(a, b) become more asymmetric as the Prandtl number increases.

In Fig. 6 three-dimensional-plots of the temperature field for a toroidal square duct at the upper limit of the  $S_3$  branch for Prandtl numbers between 0.71 and 100 are shown. For increasing  $Pr$ , the effect of diffusion diminishes, and cold fluid (or hot, in the case of heating) at the inner wall is carried by the secondary flow farther towards the outer wall without being diffused. Note also the quite similar profiles for  $Pr = 10$  and 100, which indicates an independence of the Prandtl number for high enough  $Pr$ .

In Fig. 7 three-dimensional-plots of  $\theta$  for solutions of the  $S_3$  branch, i.e. the branch characterized by the secondary flow having two extra vortices at the outer wall are shown, see Fig. 2. For  $Pr = 0.71$ , the  $\theta$ -profile resembles the axial flow profile as usual. For  $Pr > 1$ , two extra 'bumps' in the  $\theta$ -profile appear at the location of the extra vortices. The base level of these extra bumps is lowered for increasing  $Pr$ , and it is

likely that for high enough  $Pr$  a limit is reached. The computations for  $Pr = 500$  indicated a flattening of the extra bumps, and for even higher  $Pr$  the extra bumps may totally disappear. However, the numerical uncertainties for high Prandtl numbers prevent a definite conclusion in this matter.

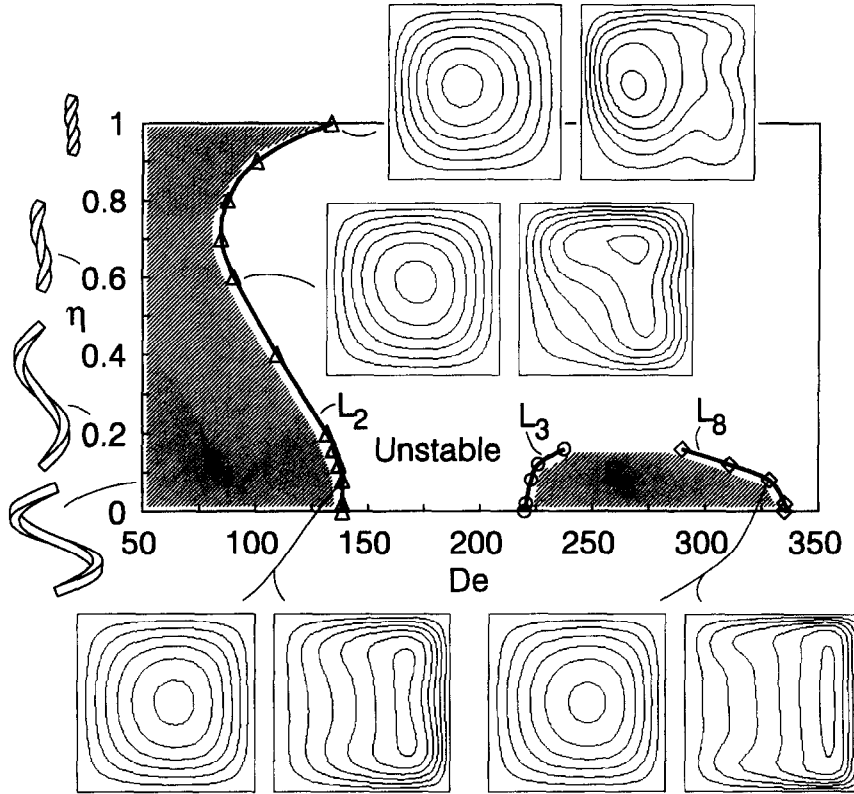
#### Mean Nusselt numbers

The results above for the temperature field showed that the effect of a small or moderate pitch is minor. Therefore, the Nusselt number results for toroidal square ducts will first be discussed quite extensively, and then the validity of the results for helical ducts is pointed out. Figure 8 shows the Nusselt number ratio  $Nu_m/(Nu_m)_s$  for a toroidal square duct and for  $Pr = 0.71$ . The index  $s$  refers to a straight duct, for which  $Nu_m = 3.608$  for the  $H1$  boundary condition, see Shah and London [23]. Note that the  $S_3$  branch (the one with the extra vortices) has slightly higher Nusselt numbers than the  $S_5$  branch. This can be explained by the additional stirring caused by the extra vortices. In Fig. 8 a few results found in the literature are also shown. The agreement is generally good, despite the consideration of the different curvatures and thermal boundary conditions. That is, the curvature effect seems to be well captured by the Dean number alone, and the particular thermal boundary condition applied seems less important.

To obtain a quantitative check on the effect of curvature, the Nusselt number ratio was computed for two additional ducts with  $\varepsilon = 0.04$  and 0.47, respectively. The Nusselt numbers were compared at the Dean numbers 128, 220 and 310, of the  $S_1$ ,  $S_3$  and  $S_5$



(a)



(b)

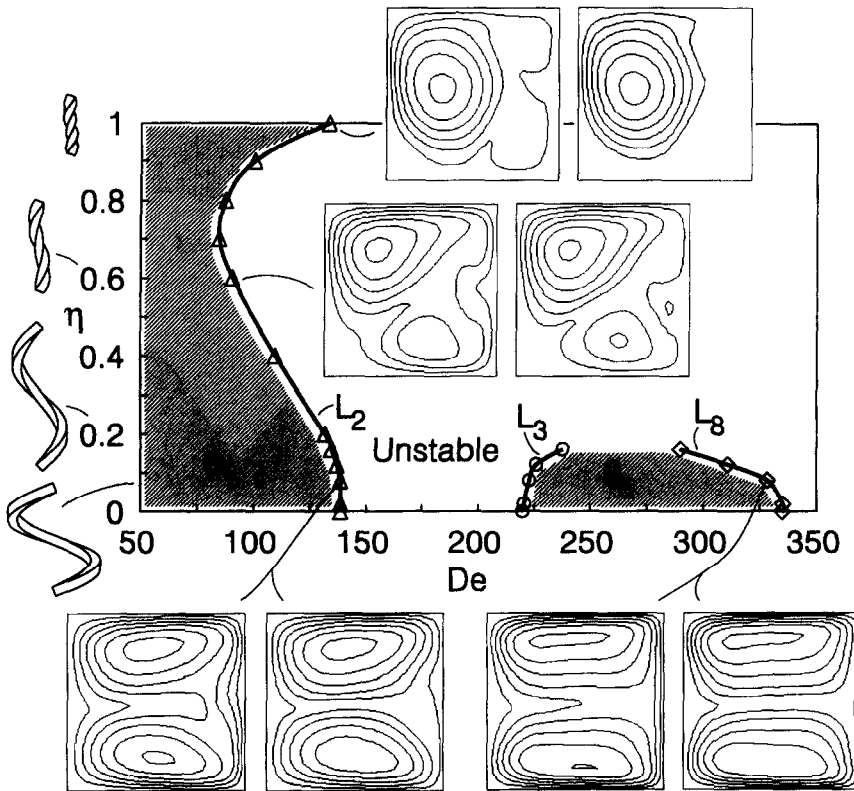


Fig. 5. (a) Diagram as in Fig. 3.  $\theta$ -contours for  $Pr = 0.01$  (left) and  $Pr = 0.71$  (right). (b) Diagram as in Fig. 3.  $\theta$ -contours for  $Pr = 10$  (left) and  $Pr = 100$  (right).

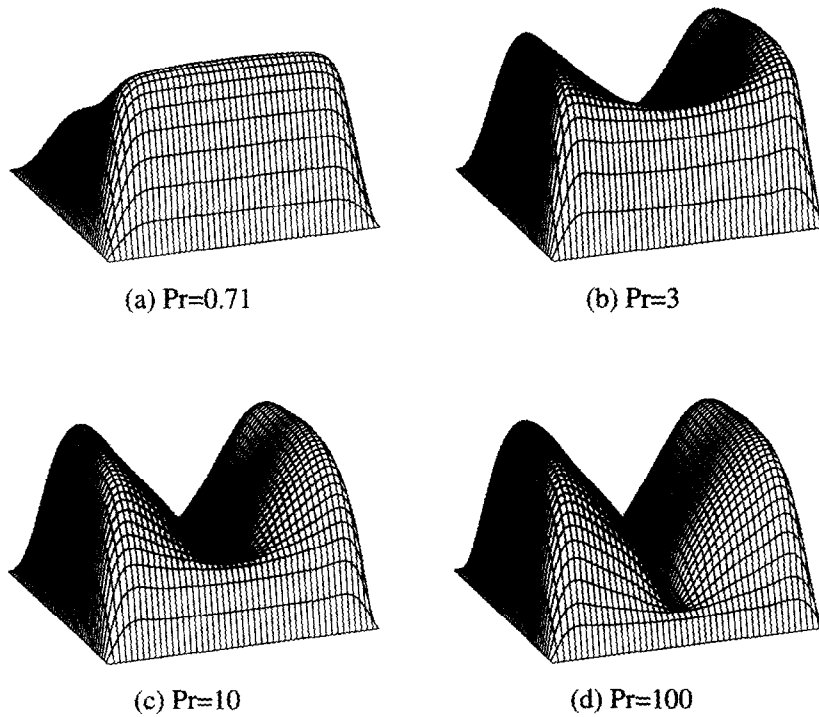


Fig. 6. Temperature profiles for toroidal square duct with  $\varepsilon = 0.2$ ,  $S_3$  branch at  $De = 335$ . Viewed from outer wall.

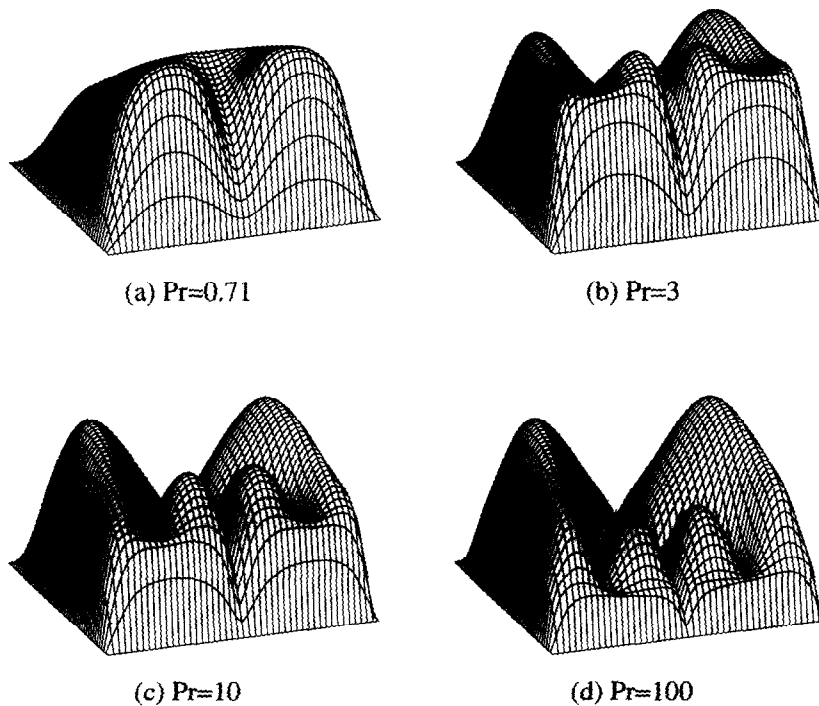


Fig. 7. Temperature profiles for toroidal square duct with  $\varepsilon = 0.2$  and  $S_3$  branch at  $De = 220$ . Viewed from outer wall.

branches, respectively. Prandtl numbers between 0.01 and 100 were considered. Compared to the duct with  $\varepsilon = 0.2$ , the deviations in the Nusselt number ratio were generally less than 2%, except for  $\varepsilon = 0.04$  at  $De = 128$  and  $Pr \geq 10$ , under which conditions the

Nusselt number ratio was up to 4% higher than for  $\varepsilon = 0.2$  under the same conditions. Compared to the results for the friction factor ratio  $fRe/(fRe)_s$ , given in ref. [5], the Nusselt number ratio is somewhat less sensitive to variations in the curvature.

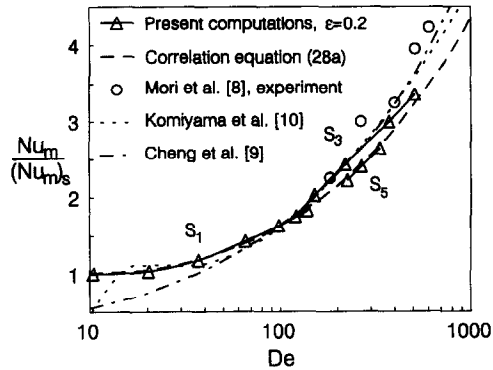


Fig. 8. Comparison of a few results for toroidal square ducts,  $Pr = 0.71$ .

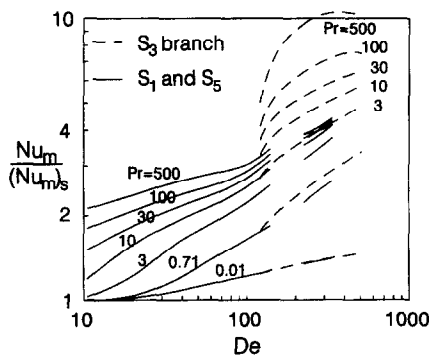


Fig. 9. Computed mean Nusselt numbers for toroidal square duct with  $\varepsilon = 0.2$  and with Prandtl number as parameter.

Figure 9 shows how the Prandtl number affects the Nusselt number ratio for a toroidal square duct. In general, the Nusselt number is increased for increasing  $Pr$ . However, the Nusselt numbers of the  $S_5$  branch reach an upper limit for the range of Prandtl numbers considered. The highest values of the  $S_5$  branch are obtained for  $Pr = 100$ . For  $Pr = 500$ , the Nusselt numbers fall somewhat below those for  $Pr = 100$ , and the slope of the curve is not so steep. Note that, for high Prandtl numbers, the Nusselt number ratio is significantly greater than one for a Dean number as low as 10. Note also that the gap between the  $S_3$  and  $S_5$  branches increases with increasing  $Pr$ . For  $Pr = 0.01$ ,  $S_3$  and  $S_5$  fall almost on top of each other, and for  $Pr = 500$ , the Nusselt numbers of the  $S_3$  branch are more than twice those of the  $S_5$  branch. Thus, if a flow field of the  $S_3$  branch could be realized in an application with a high Prandtl number fluid, a significant improvement of the heat transfer rate would result. The potential for obtaining extra vortices will be further discussed in the concluding section.

For curved ducts of both circular and rectangular cross-sections, it is often found that the friction factor ratio and the Nusselt number ratio are proportional to the square root of the Dean number in the upper laminar regime. This is the case, for example, in the Nusselt number correlation given by Cheng *et al.* [9],

and also in the friction factor correlation given in ref. [5], which reads

$$\frac{fRe}{(fRe)_s} = (1 + 0.288De + 8.8 \cdot 10^{-8} De^4)^{-0.3} + 0.107 \sqrt{De} \quad De < 1500 \quad \varepsilon < 0.4, \frac{\eta}{\varepsilon} \leq 1. \quad (26)$$

Equation (26) gives correct values in both the limits of high and low Dean numbers, and for  $\varepsilon = 0.2$  it deviates by less than 2% from the computed values of the two-vortex branches. However, for  $De < 6$  it is recommended to use  $fRe/(fRe)_s = 1$ . For the present computations, the slope of the  $S_5$  branches for the various Prandtl numbers was used as an indication of the asymptotic Dean number dependence. For  $Pr \geq 0.71$ , a Dean number exponent of 0.4–0.45 was obtained, with a tendency of decreasing exponent for the highest  $Pr$ . These values are quite close to the commonly assumed value of 0.5. Based on the computed Nusselt numbers of the  $S_5$  branch, the following asymptotic correlations are proposed:

$$Nu_m/(Nu_m)_s = 0.7De^{0.12} \quad 0.005 \leq Pr \leq 0.02 \quad De > 25 \quad (27a)$$

$$Nu_m/(Nu_m)_s = 0.213Pr^{0.27}De^{0.45} \quad 0.71 \leq Pr \leq 2 \quad De > 150 \quad (27b)$$

$$Nu_m/(Nu_m)_s = 0.278Pr^{0.09}De^{0.43} \quad 2 < Pr \leq 15 \quad De > 100 \quad (27c)$$

$$Nu_m/(Nu_m)_s = 0.38Pr^{0.03}De^{0.4} \quad 10 \leq Pr < 500 \quad De > 150. \quad (27d)$$

For all correlations it is assumed that

$$De < 1500 \quad \varepsilon < 0.5 \quad \eta/\varepsilon \leq 1.$$

The upper Dean number limit is determined by the requirement that the flow is to be laminar and of two-vortex type, i.e. no extra vortices are allowed. The upper limit is arbitrary set to 1500, and this value may be higher or lower, depending on the actual flow conditions. For example, it is likely that induced disturbances in the flow promote the formation of extra vortices, and thus reduce the range of validity of equation (27a–d), compared with the discussion about the flow field above. The lower Dean number limit is indicated for each equation. For Dean numbers between the  $S_1$  and  $S_5$  branches (i.e. between  $L_2$  and  $L_3$ ), it is assumed that the Nusselt number can be obtained by an interpolation between the branches. Equation (27a) is valid for the  $S_5$  branch as well, and it deviates by less than 1% from the computed values. Equation (27b) deviates by less than 3% and equation (27c, d) by less than 2.3% from the computed values. For Prandtl numbers between 0.71 and 2 it was possible to extend the range of validity of the asymptotic correlation by adding a term similar to the one in

equation (26). Thus, the following correlations are proposed:

$$Nu_m/(Nu_m)_s = (1 + 0.122De)^{-0.95} + 0.213Pr^{0.27}De^{0.45} \\ Pr = 0.71 \quad (28a)$$

$$Nu_m/(Nu_m)_s = (1 + 0.46De)^{-0.6} + 0.213Pr^{0.27}De^{0.45} \\ Pr = 1 \quad (28b)$$

$$Nu_m/(Nu_m)_s = (1 + 0.94De)^{-0.55} + 0.213Pr^{0.27}De^{0.45} \\ Pr = 1.5 \quad (28c)$$

$$Nu_m/(Nu_m)_s = (1 + 1.8De)^{-0.5} + 0.213Pr^{0.27}De^{0.45} \\ Pr = 2. \quad (28d)$$

For all correlations it is assumed that

$$15 < De < 1500 \quad \varepsilon < 0.5 \quad \text{and} \quad \eta/\varepsilon \leq 1.$$

Even though the correlations are asymptotically correct for low Dean numbers, less error is often obtained by using  $Nu_m/(Nu_m)_s = 1$  for  $De < 15$ . Equations (28a–d) deviate by less than 2.1% from the computed values of the  $S_1$  and  $S_3$  branches (for  $De > 15$ ). Equation (28a) is plotted in Fig. 8.

An effect of curvature is to increase the mean Nusselt number. This increase, however, is accompanied by increased frictional losses. Following Kalb and Seader [24], a measure of the efficiency  $E$  of using curved ducts instead of straight ones is given by the Nusselt number ratio divided by the friction factor ratio, i.e.

$$E = \frac{Nu_m/(Nu_m)_s}{fRe/(fRe)_s}. \quad (29)$$

An efficiency greater than one indicates a better performance of curved ducts than of straight ones. For solutions of the  $S_5$  branch,  $E$  is about 0.7 for  $Pr = 0.01$ , about 1.3 for  $Pr = 0.71$  and about 2.0 for  $Pr = 10$ . These values are similar to those obtained by Kalb and Seader [24], for ducts with a circular cross-section.

The effect of torsion on the mean Nusselt number is indicated in Fig. 10. Note that the Reynolds number on the horizontal axis allows for a comparison with the straight twisted duct, for which the Dean number is not defined. Only Nusselt numbers of the  $S_1$  branch are plotted in Fig. 10.  $S_3$  could only be detected for  $\eta \leq 0.16$ , and for such a low torsion the Nusselt numbers of the  $S_5$  branch are almost identical to the values for a toroidal duct with the same dimensionless curvature  $\varepsilon$ . Also for the  $S_1$  branch, the Nusselt number is hardly affected by a small torsion, even though a decreased value is obtained for smaller Reynolds numbers, and especially if the Prandtl number is high, see Fig. 10. For Reynolds numbers close to the upper limit  $L_2$ , a slight increase in the Nusselt number is obtained for ducts of moderate torsion. For ducts of large torsion, the Nusselt number approaches the value for a straight twisted duct, which is slightly less

than that for a straight duct. In conclusion, at least for  $\eta/\varepsilon \leq 1$ , equations (27) and (28) for the Nusselt number ratio are applicable. Note that for a straight twisted duct, the Nusselt number is almost insensitive to variations in Prandtl and Reynolds numbers. This behaviour is in accordance with the results of Masliyah and Nandakumar [15], who applied the  $T$  boundary condition. Finally, in comparison with the results in ref. [5], we note that the friction factor is less affected by torsion than the Nusselt number.

#### Local Nusselt numbers

In Fig. 11 the local Nusselt number variation along the periphery for a toroidal square duct is shown. The conditions at the upper limit of the  $S_5$  branch [Fig. 11(a)], and at a position of the  $S_3$  branch [Fig. 11(b)] are given. Due to symmetry, only the variation along the upper half of the cross-section is indicated. The Nusselt number variation increases with increasing  $Pr$ , and higher values are generally obtained towards the outer wall. For the  $S_5$  branch, with a two-vortex secondary flow, the local Nusselt number shows a flat profile along the outer wall, and for increasing  $Pr$ , an upper limit is quickly reached, see Fig. 11(a). In fact, the mean Nusselt number along the outer wall is almost the same for  $Pr = 0.71$  and 100. For the  $S_3$  branch, with a four-vortex secondary flow, the mean Nusselt number along the outer wall instead increases continuously with increasing  $Pr$ , see Fig. 11(b), and the local Nusselt number varies strongly, with minima at the corners and at the symmetry line  $y = 0$ . These different behaviours 'explain' why the mean Nusselt numbers of  $S_5$  reach an upper limit for the range of Prandtl numbers considered, but not the Nusselt numbers of  $S_3$ . Due to the uniform wall temperature, the local Nusselt number drops to zero at the corners. In fact, precisely at the corners, the Nusselt number is not defined, since the normal in equation (16) is not defined. We could define the normal, at a corner for example, as the normalized vector sum of the expressions given in equation (16). Then, the local Nusselt number would be nonzero at the corners, thus yielding a discontinuous variation along the periphery.

For helical ducts with a finite pitch, the local Nusselt number is asymmetric about  $y = 0$ . According to Fig. 12, which shows the local Nusselt number variation for a helical square duct with a relatively large pitch, the degree of asymmetry is quite moderate, even though an increased asymmetry can be observed for increasing  $Pr$ . We also note that the local Nusselt number can be estimated from the  $\theta$ -contours provided in Fig. 12.

Figure 13 shows the local Nusselt number variation for a helical duct with a large torsion compared to the curvature. The highest Nusselt numbers are now obtained along the inner wall. Note that, for a low Prandtl number of 0.01 [Fig. 13(a)], the Nusselt number is discontinuous at the corners; a positive  $Nu$  is obtained when approaching the corner from one wall,

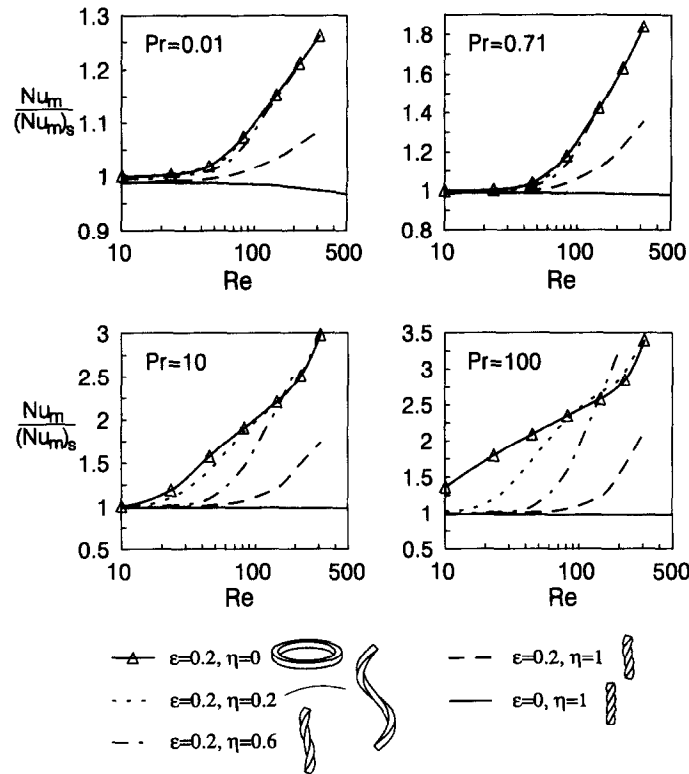


Fig. 10. Computed mean Nusselt numbers for helical square ducts.

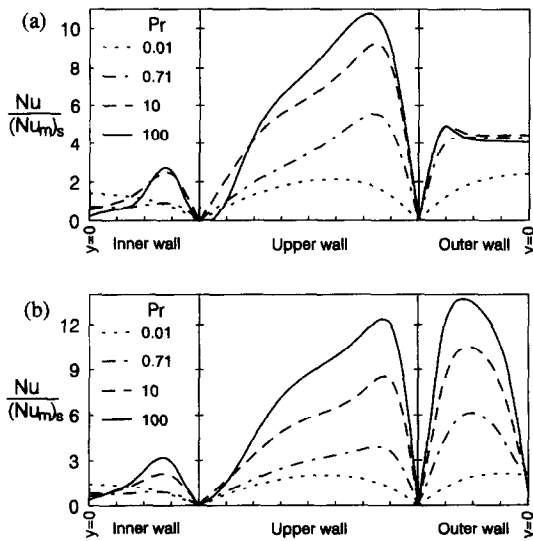


Fig. 11. Local Nusselt number variation along periphery for toroidal square duct with  $\epsilon = 0.2$ . (a)  $S_3$  branch at  $De = 335$ . (b)  $S_3$  branch at  $De = 220$ .

and a negative  $Nu$  is obtained when approaching from the other wall. This is explained by the fact that for  $\tau \neq 0$ , the normal to the duct wall has alternating positive and negative components in the axial direction at either side of the corners, see equation (16). Thus, when the torsion is large and the temperature gradients in the cross-section are small in comparison to the axial temperature gradient  $\gamma$ , which is the case

for small Prandtl numbers, then the heat flux in the axial direction influences the local Nusselt number significantly, and a situation as in Fig. 13(a) is obtained. Actually, for all ducts with  $\tau \neq 0$ , the Nusselt number is discontinuous at the corners, but the discontinuity is normally very small. For example, if the Prandtl number is increased to 0.71, as in Fig. 13(b), the discontinuity cannot be distinguished. For the extreme cases with high torsion and low Prandtl numbers, the local Nusselt number cannot be estimated from the  $\theta$ -contours. It would be possible to avoid the discontinuous Nusselt numbers by using a different heat flux in the definition of the heat transfer coefficient, equation (19). Instead of using the heat flux normal to the duct wall,  $q_N$ , we could use the heat flux in the directions obtained by forcing  $\tau$  to zero in equation (16), i.e. in the  $\mathbf{n}$ -direction at  $x = -a$ , and in the  $\mathbf{b}$ -direction at  $y = -b$  (and with reversed sign at  $x = a$  and  $y = b$ , respectively).

**CONCLUDING REMARKS**

Fully developed laminar forced convective heat transfer in helical square ducts has been investigated numerically using the finite-volume method. Stable flow solutions, belonging to different solution branches, are only obtained for limited Dean number intervals. For ducts of small pitch or torsion, the flow and heat transfer characteristics are similar to those of a toroidal duct with the same dimensionless curvature  $\epsilon$ .

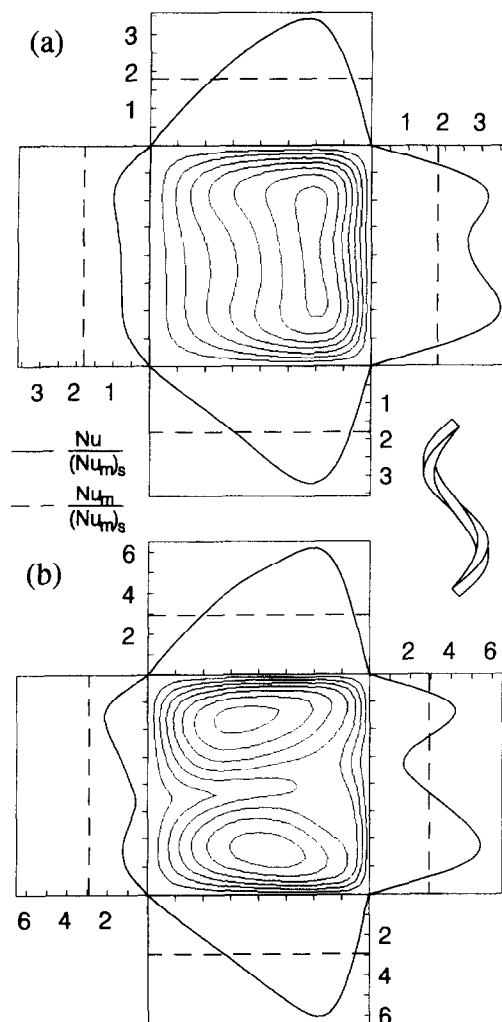


Fig. 12. Local Nusselt number variation along periphery for helical square duct with  $\varepsilon = \eta = 0.2$ ,  $De = 132$ . Outer wall is to the right. (a)  $Pr = 0.71$ , (b)  $Pr = 10$ .

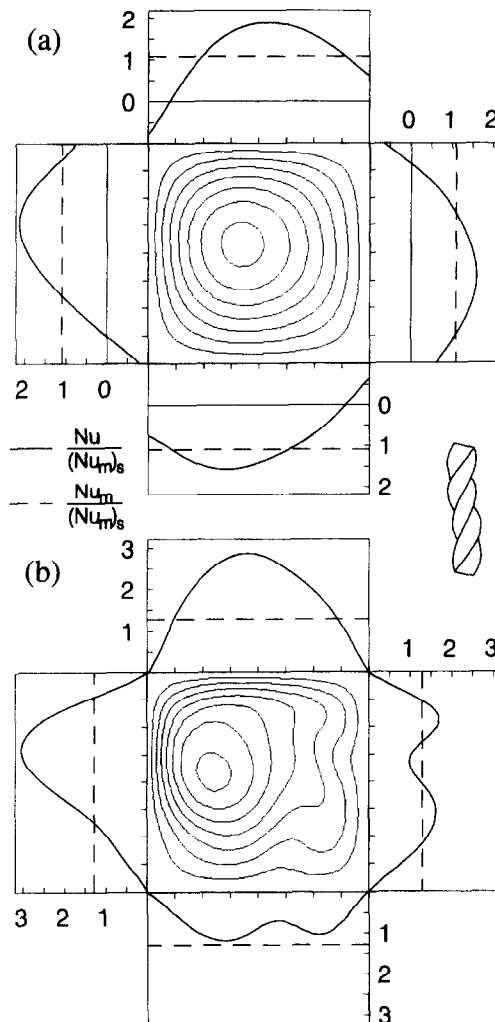


Fig. 13. Local Nusselt number variation along periphery for helical square duct with  $\varepsilon = 0.2$  and  $\eta = 1$ ,  $De = 135$ . Outer wall is to the right. (a)  $Pr = 0.01$ , (b)  $Pr = 0.71$ .

The temperature field is highly affected by the Prandtl number. The mean Nusselt number normally increases with increasing  $Pr$ , but for the  $S_5$  branch an upper limit is reached for  $Pr$  about 100. The gap in the mean Nusselt number between the two-vortex  $S_5$  branch and the four-vortex  $S_3$  branch increases with increasing  $Pr$ , and for  $Pr$  equal to 500, the mean Nusselt number of the  $S_3$  branch is twice that of the  $S_5$  branch. Thus, in an application with a high Prandtl number fluid, it might be favourable to obtain a four-vortex flow, if a high heat transfer rate is desired. Bara *et al.* [22], in their experiments on developing laminar flow in a toroidal square duct, obtained a four-vortex flow by disturbing the flow at the inlet using a symmetrically positioned small pin. In the experiments on flow in a helical square duct with a finite pitch by Bolinder and Sundén [6], a similar arrangement with a small pin however, did not prove effective in obtaining a four-vortex flow. More extensive disturbances seemed to be necessary. A stable

four-vortex flow is probably more difficult to obtain in a helical duct with a finite pitch than in a toroidal duct, due to the inherent asymmetry of a helical duct. Another way to obtain an increased heat transfer rate would be to utilize transitional flow, which is characterized by unsteady extra vortices emerging from the outer wall. According to ref. [6], for a curved square duct, transition phenomena often seem to appear at lower Reynolds numbers than for a straight duct.

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